



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 54672**

December 16, 2009 10:03:23 AM



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Item ID: PB67-43001-313

Accept



Setup Start



Revision ID:

Item Name: Plate

Stop



Start Date: 12/16/2009 Start Qty: 12.00



Cust Item ID:

Required Date: 12/22/2009 Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



NC BRAKE

0.00

SB 09/01/22

20 6

Brake NC

Brake NC

Memo

Bend as per Dwg B67-43001

140



QC5- Inspect part completeness to step on W/O

0.00

→ 8010104 10.06.06

Location

(420) 6

QC

Quality Control

Memo

Part were made to old Rev.  
Setup before Pre-Run was issued.

150



Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00

Packaging

Packaging

Memo

0.00

14/01/4 (20)

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Accept



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Item Name: Plate

Stop



Start Date: 12/16/2009 Start Qty: 12.00



Cust Item ID:

Required Date: 12/22/2009 Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160



QC21- Final Inspection - Work Order Release

0.00

0.00

QC  
Quality Control

Memo

10/01/06 AD

BS 10-1-04  
(20)

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# Picklist Print

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December 16, 2009 10:03:23 AM

Work Order ID: 54672



Parent Item: PB67-43001-313



Parent Item Name: Plate

Start Date: 12/16/2009

Required Date: 12/22/2009

Comments:

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6S.090 		Purchased		No		100	sf	109.3403	5.3722 	8		12-17

6061-T6 .090 Sheet

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	109.3403	
108595	1.41	
109184	16.3403	
111382	90.5	
19295	1.09	

$$\begin{array}{r} 109.34 \times 8 = 874.72 \\ 111.38 \times 8 = 891.04 \\ \hline 1765.76 \end{array}$$

8.9535

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DART AEROSPACE LTD	Work Order:	54672
Description: Support Plate	Part Number:	B67-43001-313
Inspection Dwg: B67-43001 Pg43 Rev: B1		Page 1 of 1

# ENGINEERING APPROVAL FIRST ARTICLE INSPECTION CHECKLIST

1901.06

X | First Article

## Prototype

Measured by: <u>B</u>	Audited by: <u>S</u>	Prototype Approval:	N/A
Date: <u>9-12-17</u>	Date: <u>09/12/18</u>		Date: N/A

Rev	Date	Change	Revised by	Approved
A	08.07.25	New Issue	KJ/DD	

W/O:

## WORK ORDER CHANGES

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